

ZAKŁAD CERTYFIKACJI**CERTIFICATE OF CONFORMITY
OF THE FACTORY PRODUCTION CONTROL****No. 1436 – CPR – 0011**

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

**Hot finished structural hollow sections of non-alloy
and fine grain steels in the grades according to Enclosure no. 1
of circular form with diameters 21,3÷114,3 mm and wall thickness 2,0÷10,0 mm,
used in metal structures.**

placed on the market under the name or trade mark of
Alchemia S.A.

Jagiellońska 76 str., 03-301 Warszawa

and produced in the manufacturing plant (s)
Alchemia S.A.

**Oddział Walcownia Rur Andrzej w Zawadzkiem
Lubliniecka 12 str., 47-120 Zawadzkie**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s):

PN-EN 10210-1:2007 (IDT EN 10210-1:2006)

under system 2⁺ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate covers the period from 16.03.2016 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

The first issue date of the certificate: 14.09.2007

DYREKTOR ds. CERTYFIKACJI


mgr inż. Ewa Suchan



WICEPREZES ZARZĄDU


mgr inż. Edward Makiela

Katowice, 16 March, 2016

Hot finished structural hollow sections.

Section type	Classification standard	Steel grade	Performance
non-alloy steel section	PN-EN 10210-1:2007	S235JRH S275J0H S275J2H S355J0H S355J2H S355K2H	- according to PN-EN 10210-1:2007 <ul style="list-style-type: none"> • elongation • tensile strength • yield strength • impact strength • weldability (chemical composition) • durability - according to PN-EN 10210-2:2007 <ul style="list-style-type: none"> • dimensions and shape tolerance
fine-grain steel section	PN-EN 10210-1:2007	S275NH S275NLH S355NH S355NLH S420NH S420NLH S460NH S460NLH	- according to PN-EN 10210-1:2007 <ul style="list-style-type: none"> • elongation • tensile strength • yield strength • impact strength • weldability (chemical composition) • durability - according to PN-EN 10210-2:2007 <ul style="list-style-type: none"> • dimensions and shape tolerance

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