

Technischer Überwachungsverein Thüringen e.V.

Melchendorfer Straße 64, 99096 Erfurt, Telefon: 03 61/42 83-0, Fax: 03 61/ 42 83 242

Notified Body Nr. 0090

CERTIFICATE of CONFORMITY

OF THE FACTORY PRODUCTION CONTROL

CERTIFICATE No: 0090-CPR-0863

In compliance with Regulation 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product(s):

**Hot finished structural hollow sections of non-alloy and
fine grain steels
– for detailed list see annex –**

produced by:

**ALCHEMIA S.A., ODDZIAŁ RUREXPOL W CZĘSTOCHOWIE
UL. TROCHIMOWSKIEGO 27
42-207 CZĘSTOCHOWA, POLAND**

in the manufactory plant:

**UL. TROCHIMOWSKIEGO 27
42-207 CZĘSTOCHOWA, POLAND**

**This certificate attests that all provisions concerning the assessment and verification of
constancy of performance described in Annex ZA of the standard**

DIN EN 10210-1:2006

**under system 2+ for the performance set out in this certificate are applied and that the
factory production control fulfils all the prescribed requirements for these performance.**

This certificate was first issued on **2020-04-12** and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared essential characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, at the latest until **2023-04-11**, unless suspended or withdrawn by the factory production control certification body.



Valid only with hologram

Erfurt, 19.03.2020



revision status:
Rev. 01 / 2020-03-19




Dipl.-Ing. V. Kharlashkin
Certification Body for
Construction Products
TÜV Thüringen e. V.
notified body 0090



TÜV Thüringen e.V.

Certification Body for Construction Products

Annex to certificate about factory production control (FPC)

No. 0090-CPR-0863 issued 19.03.2020

The following construction products belonging to the scope of certificate and are subject of factory production control which is inspected by the Certification Body for construction products of TÜV Thüringen e. V. – notified body with registration no. "0090":

Construction Product	Range of Dimensions [mm]	Materials
Warmgefertigte Hohlprofile aus unlegierten Baustählen/ Hot finished structural hollow sections of non- alloy and fine grain steels	EN 10210-1 Ø : 121,0 – 273,0 s : 4,5 – 40,0	S235JRH - 1.0039 S275J0H, J2H - 1.0149, 1.0138 S355J0H, J2H - 1.0547, 1.0576 S 355K2H - 1.0512
Warmgefertigte Hohlprofil aus Feinkornbaustählen/ Hot finished structural hollow sections of non- alloy and fine grain steels	EN 10210-1 Ø : 121,0 – 273,0 s : 4,5 – 40,0	S275NH, NLH - 1.0493, 1.0497 S355NH, NLH - 1.0539, 1.0549 S420NH, NLH - 1.8750, 1.8751

The certificate is valid until the expiry date of the following requirements:

- The continuous surveillance of the WPK takes place annually,
- Surveillance documents confirmed that conditions are fulfilled to maintain the certificate.

